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When considering how well modern cars perform in many areas, it is easy to forget some of the issues motorists had on a regular basis 40+ years ago. Cars needed maintenance regularly: plugs and points had to be replaced on a frequent basis, the expected engine life was 100,000 miles rather than double and triple the expectation that you see today, and an everyday hassle, especially in warm climates, was being the victim of an overheating car. It was not uncommon on a hot day to see cars stuck in traffic, spewing coolant onto the ground with the hoods up in a desperate attempt to cool off. Fast-forward to today, and it's easy to forget that modern cars even have coolant. The temp needle moves to where it is supposed to be and never moves again until you shut the car off. For drivers of vintage cars, this level of reliability is also attainable. In High-Performance Automotive Cooling Systems, author Dr. John Kershaw explains the basics of a cooling system operation, provides an examination of coolant and radiator options, explains how to manage coolant speed through your engine and why it is important, examines how to manage airflow through your radiator, takes a thorough look at cooling fans, and finally uses all this information in the testing and installation of all these components. Muscle cars and hot rod engines today are pushed to the limit with stroker kits and power adders straining the capabilities of your cooling system to extremes never seen before. Whether you are a fan of modern performance cars or a fan of more modern performance in vintage cars, this book will help you build a robust cooling system to match today's horsepower demands and help you keep your cool.

In How to Super Tune and Modify Holley Carburetors, best selling author Vizard explains the science, the function, and most importantly, the tuning expertise required to get your Holley carburetor to perform its best for your performance application.

Looks at the combustion basics of fuel injection engines and offers information on such topics as VE equation, airflow estimation, setups and calibration, creating timing maps, and auxiliary output controls.

One of the most popular classic cars on the road today, Chevrolets built between 1955 and 1957 have spawned a veritable cult of fans. For the 150,000 Classic Chevy owners here is a comprehensive, step-by-step guide to keeping their Chevrolets in top showroom condition. Includes information on chassis upgrades, paint and bodywork, engine tuning, restoration, and much more.

Extracting maximum torque and horsepower from engines is an art as well as a science. David Vizard is an engineer and more aptly an engine building artist who guides the reader through all the aspects of power production and high-performance engine building. His proven high-performance engine building methods and techniques are revealed in this all-new edition of How to Build Horsepower. Vizard goes into extreme depth and detail for drawing maximum performance from any automotive engine. The production of power is covered from the most logical point from the air entering the engine all the way to spent gasses leaving through the exhaust. Explained is how to optimize all the components in between, such as selecting heads for maximum flow or port heads for superior power output, ideal valvetrain components, realizing the ideal rocker arm ratios for a particular application, secrets for selecting the best cam, and giving unique insight into all facets of cam performance. In addition, he covers how to select and setup superchargers, nitrous oxide, ignition and other vital aspects of high-performance engine building.

This edition expands its scope as a conveniently arranged petroleum fluids reference book for the practicing petroleum engineer and an authoritative college text.

Welding is an art and skill that's essential for automotive fabrication, repair, and vehicle upgrades, but it is also an important skill for countless household projects and industries. Some books show merely basic welding techniques with steel and cast iron. But this isn't your run-of-the-mill introductory welding book. In this revised edition of the previous title, Advanced Automotive Welding, Jerry Utrachi, past president of the American Welding Society, does show you how to perform basic welding procedures with steel and cast iron. But he also reveals advanced welding techniques and the use of aluminum, titanium, magnesium, stainless steel, and other specialty materials. Projects and techniques in this book focus on automotive applications but can also be used for welding a bicycle frame, welding a steel grill, or repairing the frame for a garden bench. TIG, oxyacetylene, arc, and wire-feed welding processes are covered, but special coverage is provided for stick and MIG. Welding butt and V-joints is explained plus welding more complex joints, including J- and U-joints, is also shown. Step-by-step instruction and exceptional detail give you the necessary information to tackle and complete complex welding jobs. Popular automotive projects, such as welding an electric fuel pump into an aluminum tank, repairing chromemoly suspension arms, and welding in floorpans, are thoroughly covered. And when it comes to repairing household items, specific projects such as repairing and modifying the steel tubing on an exercise machine, repairing a decorative bench, and more are covered. Rather than take a project to a shop, you can now do the job at home. Whether you're new to welding or a veteran welder looking to work with special materials or involved in a special project, you will find indispensable information within the pages of this book. Now you can confidently weld with steel, cast iron, aluminum, anodized steel, titanium, magnesium, and other specialty metals.

Machining is an essential part of high-performance engine building and stock rebuilding, as well as certain servicing procedures. Although you may not own the expensive tooling and machining to perform all or any of the machining required for a quality build, you need to understand the principles, procedures, and goals for machining, so you can guide the machining process when outsourced. Classic and older engines typically require extensive machining and almost every major component of engine, including block, heads, intake, crankshaft, and pistons, require some sort of machining and fitment. A detailed, authoritative, and thorough automotive engine-machining guide for the hard-core enthusiast has not been available until now. Mike Mavrigian, editor of Engine Building Professional, walks you through each important machining procedure. A stock 300-hp engine build has far different requirements than a 1,000-hp drag race engine, and Mavrigian reveals the different machining procedures and plans according to application and engine design. The author also shows you how to inspect, measure, and evaluate components so you can provide astute guidance and make the best machine work choices. Machining procedures included are cylinder boring, align boring/honing, decking, valveseat cutting, cam tunnel boring, and a multitude of other services. In addition, multi-angle valve jobs, setting the valveseats, altering rocker arm ratio, re-conditioning connecting rods, and machining and matching valvetrain components are also covered. Whether you're an enthusiast engine builder or prospective machining student who wants to pursue a career as an automotive machinist, this book will provide insight and in-depth instruction for performing the most common and important machining procedures.

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